

Voluntary Product Standard PS32-70 Hinged Interior Wood Door Units

Product Standard PS32-70, Hinged Interior Wood Door Units was withdrawn by the U.S. Department of Commerce on July 6, 1979.

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The following standard was used to replace PS32-70: NSDJA 1-79, Recommended Product Standard for Interior Pre-hung Door Units.

For assistance and additional information on their standards and other requirements, please contact:

National Sash and Door Jobbers Association (NSDJA)
10225 Robert Trent Jones Parkway
New Port Richey, Florida 34655-4649, USA
Telephone: (813) 372-3665; Fax: (813) 2879
Internet: <http://www.nsdja.com>

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The following standards may be useful: NWWDA I.S.1-1987, Series for Wood Flush Doors and, NWWDA I.S.1-A, Architectural Wood Flush Doors.

For guidance and assistance on related standards and additional information, please contact:

National Wood Window and Door Association (NWWDA)
1400 East Touhy Avenue, Suite 470
Des Plaines, Illinois USA 60018
Telephone: (847) 299-5200 ; Fax: (847) 299-1286
<http://www.nwwda.org>

NWWDA has committees on such as door standards; interior wood door assemblies; style and rail door standards; product acceptance codes and regulations, and many others.

federal register



DEPARTMENT OF COMMERCE

National Bureau of Standards

HINGED INTERIOR WOOD DOOR UNITS

Intent To Withdraw Voluntary Product Standard

In accordance with section 10.12 of the Department's "Procedures for the Development of Voluntary Product Standards" (15 CFR Part 10), notice is hereby given of the intent to withdraw Voluntary Product Standard PS 32-70, "Hinged Interior Wood Door Units."

This withdrawal action is being proposed for the reason that PS 32-70 is adequately covered by the National Sash and Door Jobbers Association's standard 1-79, "NSDJA's Recommended Product Standard 1-79 for Interior Pre-Hung Door Units," and duplication is inappropriate and not in the public interest.

Any comments or objections concerning this intended withdrawal of this standard should be made in writing to Standards Development Services, National Bureau of Standards, Washington, D.C. 20234 by April 19, 1979. The effective date of withdrawal will not be less than 60 days after the final notice of withdrawal. Withdrawal action terminates the authority to refer to a published standard as a voluntary standard developed under the Department of Commerce procedures from the effective date of withdrawal. For further information, contact Karl G. Newell, Area Code 301-921-2356.

Dated: March 14, 1979.

ERNEST AMBLER,
Director.

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NBS Voluntary Product Standard

PS 32-70

A UNITED STATES
DEPARTMENT OF
COMMERCE
PUBLICATION



UNCLASSIFIED

Hinged Interior Wood Door Units

A Voluntary Standard
Developed by Producers,
Distributors, and Users
With the Cooperation of the
National Bureau of Standards

For sale by the Superintendent of Documents
U.S. Government Printing Office, Washington, D.C. 20402
(Order by SD Catalog No. C13.20 2:32-70). Price 30 cents.

U.S.
DEPARTMENT
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Hinged Interior Wood Door Units

Effective August 13, 1970. (See Section 6.)

(This voluntary Standard, initiated by the National Sash and Door Jobbers Association, has been developed under the *Procedures for the Development of Voluntary Product Standards*, published by the Department of Commerce. See Section 7, *History of Project*, for further information.)

1. PURPOSE

The purpose of this Voluntary Product Standard is to establish a nationally recognized Standard for hinged interior wood door units. The Standard is intended to provide guidance to manufacturers, fabricators, distributors, architects, builders, and users of this product. It is also intended to effect economies from the manufacturer to the ultimate user through a wider utilization of these standard preassembled building units.

2. SCOPE AND CLASSIFICATION

2.1. Scope—This Voluntary Product Standard provides minimum requirements for four basic jamb designs, two grades, and seven sizes of hinged interior wood door units. It covers materials, including hardware; construction; design; dimensions; tolerances; and grading. Methods for identifying products that conform to the Standard, and definitions of the trade terms used are provided.

2.2. Classification—These prefabricated door units are intended primarily for use for interior rooms such as closets, dining rooms, bedrooms, and bathrooms. They are not intended for use as exterior doors or as interior entrance doors where security, noise, and fire resistance may be influencing factors. Hinged interior wood door units covered in this Standard are classified as follows:

2.2.1. Grades of jambs and trim (see 5.1):

Grade "N" (Natural)—For units fabricated with solid (1-piece not end- or edge-glued) jambs and casing trim, and intended for natural or clear finishes.

Grade "P" (Paint or overlay finish)—For units fabricated with finger-jointed ends and/or edge-glued (see 3.1.2) jambs and casing trim, and intended for paint finishes or overlays.

2.2.2. Jamb design (see 3.2):

Type 1—2-piece adjustable jamb unit
 Types 2 and 2A—3-piece adjustable jamb unit
 Type 3—3-piece adjustable jamb unit with pins
 Type 4—Non-adjustable jamb unit

2.2.3. Jamb widths (see 3.2):

Jamb width "S": 2½ to 2⅝ in (Type 2A only)

Jamb width "M": 3⅛ to 3⅝ in

Jamb width "L": 4 to 4⅝ in

Jamb width "W": 4½ to 5⅛ in

2.2.4. Door sizes (see 3.1.4):

Height	Widths	Thickness
6 ft 8 in	1 ft 6 in	1⅜ in
	1 ft 8 in	
	2 ft 0 in	
	2 ft 4 in	
	2 ft 6 in	
	2 ft 8 in	
	3 ft 0 in	